



ModuSystems

# TMC-48 Stepper Controller/Drive



## MODUSYSTEMS CONTROLLERS

- Dynamic Closed Loop
- Stall Prevention
- Stall Detection
- Position Maintenance
- Auto Detect Connected Modules
- Simple Programming to Shorten Time to Market

## FLEXIBLE HARDWARE

- Removable Connectors
- Configurable Digital/Analog I/O
- Multiple Encoder Types
- High Speed Capture
- Integrated Amplifier Options
- Din-Rail Ready

## POWERFUL SOFTWARE

- Inspired by MIT's "Scratch"
- Simple Drag, Drop, & Edit
- Create & Save Custom Blocks
- Up to 16 Concurrent Threads
- Parameter Test & I/O Viewer
- Integrated HMI Console Builder
- Customizable Test Scopes



## KEY FEATURES:

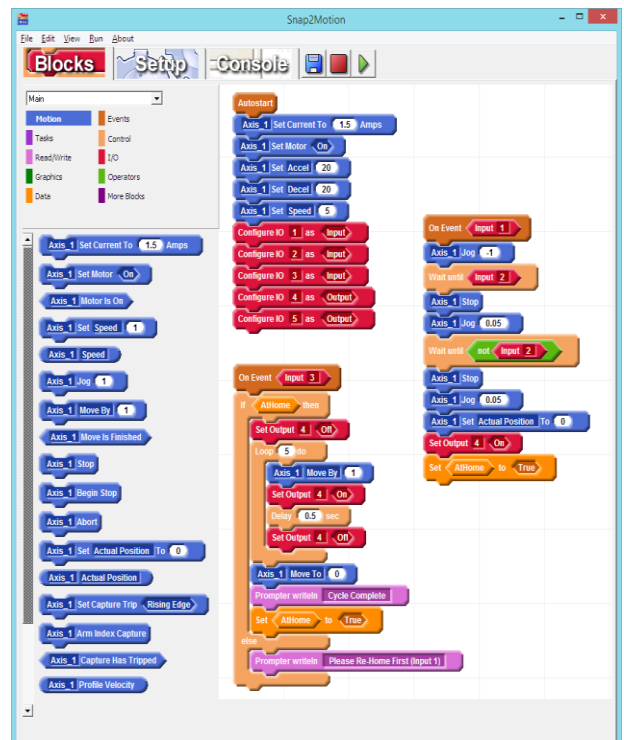
- Integrated Stepper Motor Controller & Driver
- 12-48Vdc Input, 4A Output
- Microstepping at 256  $\mu$ Steps/Full Step
- (3) Digital Inputs
- (3) Digital Outputs
- (1) 16-bit Analog Input
- Primary and Secondary Encoder Inputs
- Closed Loop Control of a Stepper Motor
- RS485 General Purpose Communications
- Dedicated USB for Device Programming
- Integral Din Rail Mount
- Removable Screw Terminals

The TMC-48 is a Single Axis Stepper Motor Controller with Integrated Amplifier capable of driving all sizes of bi-polar (2-phase) stepper motors.

Integral Torque and Servo Position Control of a Stepper Motor when paired with Primary Encoder Feedback.

With PC connected, Snap2Motion software allows for on-screen HMI development for easy development and diagnostics.

Inspired by MIT Media Labs "Scratch" software that was developed to teach the fundamentals and structure of programming



Learn More at: [www.ModuSystems.com](http://www.ModuSystems.com)

# Specifications

## Controller Power

Description	Value	Units
Logic Input Voltage Range	12-48	volts DC
Logic Input Power, no outputs active, no 5V load, single module	3	watts
Motor Bus Voltage Range	12-48	volts DC
Motor Drive Current Per Phase	4	amps
Encoder Output	5	volts

## Motion System

Property	Value
Microcontroller	Arm Cortex
Sample Rates	Configurable from 1 kHz to 8 kHz
Native Motion Capabilities	Concurrent Motion Coordinated Vector Motion
Application Motion Capabilities	Electronic Gearing Electronic Camming Encoder-Replaces-Time PVT Kinematics Conveyor Tracking Arbitrary Closed Form Equations
Position Range	32 bit
Maximum Encoder Count Rate post quadrature	2 MHz
Maximum Step Rate	2 MHz
Hardware Position Capture	Accurate to an individual count

## Communication Ports

Description	Type	Connector
Programming Port	USB	Micro USB
General Purpose Serial	RS485	3 pin Half Duplex

## Inputs and Outputs

Resource	Number	Voltage	Description
Digital Inputs	3	5-24	24Vdc Sinking (NPN) or Sourcing (PNP) as group
Digital Outputs	3	5-24	Sinking Outputs up to 50mA per Channel
Analog Input	1	0-5V 0-10V 4-20mA 0-20mA	Voltage or Current Mode Analog Input (16-bit Resolution)
Encoder Inputs RS422 Differential Receivers	3	5-24	A, B, and Index channels can be used for encoder input or general purpose inputs

## Mechanical

